

<b>DESCRIPTION</b>	<b>AHT-000 TOP METALLIC COAT</b> is based on Polyester-CAB-Melamine resin. It has good appearance, high gloss, excellent exterior durability and flexibility.	
<b>RECOMMENDED USE</b>	Apply with clear coat on primer surfacer for automotive original.	
<b>PHYSICAL PROPERTIES</b>		
<b>Finish</b> <b>Product Code</b> <b>Fineness</b> <b>Hiding Power</b> <b>Shelf life</b> <b>Packing:</b> - <b>Solid by volume (wt%)</b> - <b>Specific Gravity</b> - <b>Viscosity</b>	Gloss AHT-000 Max. 25 10-30 1 24-31 0.91-0.99 29-35	microns microns year at -5 from 35 °C 120 °C x 2 часа. Kg/L (20 °C) Sec, (FordCup#4/20°C)
<b>APPLICATION DETAILS</b>		
<b>Reducer</b> <b>Reduction Ratio (wt%)</b> <b>Spraying :</b> - <b>Solid by volume (wt%)</b> - <b>Specific Gravity</b> - <b>Viscosity</b> <b>Reduced Resistivity</b> <b>Dry Film Builds</b> <b>Set to Touch</b> <b>Setting Condition</b> <b>Baking Condition</b> <b>Cleaning of tools</b>	RHT-031 ( Top Metallic Thinner) 30-40 % 18-24 % 0.90-0.92 Kg/L 14-16 sec, (Ford Cup #4/20 °C) 0.5-2.0 MΩ 10-15 microns 3-5 minutes 21-55 °C 130 °C x 30 minutes RCT-095A (New Cleaning Thinner)	

## APPLICATION

### ◆ Lab & Repair Service Centers.

Apply Solid Top Coat on primer surfacer coats (panel).  
 Apply 2 coats obtain approximately 10-15 microns (dry film)  
 Flash-off time, between 1 st and 2 nd coat : 3-5 minutes.  
 Setting time is 5-10 minutes prior to enter into baking oven.