

DESCRIPTION	AMT-000 TOP SOLID COAT is based on Alkyd-Melamine resin. It has good appearance, high gloss, excellent exterior durability and flexibility.	
RECOMMENDED USE	As a single coat, it can apply on electrodeposition primer or primer surfacer for automotive original.	
PHYSICAL PROPERTIES		
Finish Product Code Fineness Hiding Power Shelf life Packing: - Solid by volume (wt%) - Specific Gravity - Viscosity	Gloss AMT-000 Max. 10 30-55 1 47-62 0.97-1.25 45-85	microns microns year at -5 from 35 °C 120 °C x 2 часа. Kg/L (20 °C) Sec, (FordCup#4/20°C)
APPLICATION DETAILS		
Reducer Reduction Ratio (wt%) Spray : - Solid by volume (wt%) - Specific Gravity - Viscosity Reduced Resistivity Dry Film Builds Set to Touch Setting Condition Baking Condition Cleaning of tools	RMT-037 (Top Solid Thinner) 5-20 % 35-40 % 0.94-0.96 Kg/L 29-32 sec, (Ford Cup #4/20 °C) 0.5-2.0 MΩ 40-50 microns 7-9 minutes 21-55 °C 130 °C x 30 minutes RCT-095A (New Cleaning Thinner)	

APPLICATION

◆ Lab & Repair Service Centers.

Apply Solid Top Coat on primer surfacer coats (panel).
 Apply 2 coats obtain approximately 35-55 microns (dry film)
 Flash-off time, between 1 st and 2 nd coat : 5 minutes.
 Setting time is 5-10 minutes prior to enter into baking oven.