

DESCRIPTION	APU-911 PPRIMER SURFACER is designed to give smoothness of top-coat appearance and excellent anti-corrosion property & chipping over electrocoat primer.	
RECOMMENDED USE	This product also has the capability of being processed wet-on-wet coat with anti-chipping primer for topcoats.	
PHYSICAL PROPERTIES		
Finish Product Code Color Thickness Hiding Power Shelf life Packing: - Solid by volume (wt%) - Specific Gravity - Viscosity	Gloss APU-911 Grey Max. 10 25-35 1 58-64 1.27-1.33 34-40	microns microns year at -5 from 35 °C 120 °C x 2 часа. Kg/L (20 °C) Sec, (FordCup#4/20°C)
APPLICATION DETAILS		
Reducer Reduction Ratio (wt%) Spraying : - Solid by volume (wt%) - Specific Gravity - Viscosity Reduced Resistivity Dry Film Builds Set to Touch Setting Condition Baking Condition Cleaning of tools	RHT-051 (Primer Thinner) 5-10 % 55-58 % 1.24-1.27 Kg/L 28-32sec, (Ford Cup #4/20 °C) 0.5-2.0 MΩ 25-35 microns 5-7 minutes 21-55 °C 140 °C x 30 minutes RCT-095A (New Cleaning Thinner)	

APPLICATION

*Lab & Repair Service Centers.

Apply one or two coat on ED panel obtains approximately 25-35 microns (dry film)
 Flash-off time, between 1 st and 2 nd coat : 3-5 minutes.
 Setting time is 5-10 minutes prior to enter into baking oven.